



Dart Aerospace Ltd.
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D3565-1
Job Sheet 182494



Part No: D3565-1

Job Qty: 8 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 9/14/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV C IPP Rev :A New Issue 07-01-16 JLM IPP rev B revB dwg 07.04.18 ec IPP Rev:C rev.c as per dwg 08-01-14 DD verified by: IPP Rev: D QC5 added to step 8 08.12.22 KJ Verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		OK 18/08/31
100	Waterjet	8 pcs	9/14/18	9/14/18	0.00	0.56	Waterjet1		OK 18/08/31 DAS
120	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC8		SEP 04 2018 68
130	Large Fab	8 pcs	9/14/18	9/14/18	0.00	7.14	Large Fab 1		OK 18/09/28
140	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC9		EZ
150	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC5		EZ
160	Powdercoat	8 pcs	9/14/18	9/14/18	0.00	0.15	Powdercoat3		OK 18-9-2018
170	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC3		SEP 20 2018 68
180	Packaging	8 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		SEP 21 2018 68
190	QC21-SA	8 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 21 2018 68

M 13630

START 1:50

OUT: 3:20 FINISH: 2:20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3009-3	Cup	24 Ea (3 ea)	90-Start up Operation	5106178
M304S16GA	304/316 Sheet .063	1.0800 sf (.135 ea)	130-Large Fab	5111650

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3009-3	24	2	0
130-Large Fab	M304S16GA	1	37	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate(R44)	0.879inches	+ 0.010 - 0.001	0.889 0.878	
2	Wearplate(R44)	0.750inches	± 0.030	0.780 0.720	
3	Wearplate(R44)	1.000inches	± 0.030	1.030 0.970	
4	Wearplate(R44)	2.000inches	± 0.030	2.030 1.970	
5	Wearplate(R44)	2.250inches	± 0.010	2.260 2.240	
6	Wearplate(R44)	8.120inches	± 0.010	8.130 8.110	
7	Wearplate(R44)	9.620inches	± 0.030	9.650 9.590	
8	Wearplate(R44)	0.063inches	± 0.010	0.073 0.053	

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Container No: S107342



Part: D3565-1

Job No: 182494

Serial No/Batch: S107342

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/31/18